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<p>(21) International Application Number: PCT/GB99/00119</p> <p>(22) International Filing Date: 14 January 1999 (14.01.99)</p> <p>(30) Priority Data: 9800861.8 15 January 1998 (15.01.98) GB</p> <p>(71) Applicant (for BB only): JOHNSON, Terence, Leslie [GB/GB]; Edward Evans &amp; Co., Chancery House, 53-64 Chancery Lane, London WC2A 1SD (GB).</p> <p>(71)(72) Applicant and Inventor: AMORNTATKUL, Noppadol [TH/TH]; 53 Sukhumvit 101/1, Soi Prawitdehpuan 14, Bangchak, Prakanong Bangkok 10260 (TH).</p> <p>(72) Inventor; and</p> <p>(75) Inventor/Applicant (for US only): BÜHLER, Rainer [DE/DE]; Brunnenstrasse 19, D-72649 Wolfschlügen (DE).</p> <p>(74) Agent: JOHNSON, Terence, Leslie; Edward Evans &amp; Co., Chancery House, 53-64 Chancery Lane, London WC2A 1SD (GB).</p>		<p>(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, GH, GM, HU, ID, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, UA, UG, US, UZ, VN, YU, ZW, ARIPO patent (GH, GM, KE, LS, MW, SD, SZ, UG, ZW), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, GW, ML, MR, NE, SN, TD, TG).</p> <p><b>Published</b></p> <p><i>With international search report.</i></p> <p><i>Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i></p>	

**(54) Title: FORGING OF WORKPIECES**

**(57) Abstract**

The invention relates to apparatus for enlarging part of a metal workpiece by cold forging, characterised by an enlarging die (5, 6) and by the die having means (8, 8') to alleviate stress to the workpiece during forging.

